



***XeriSol™ Glucagon for Congenital  
Hyperinsulinism***

September 2015



# GLUCAGON

- increase glucose levels by stimulation of liver glycogenolysis
- 5-10µg/kg/h
- stimulate the beta cell to secrete insulin (Insulinsekretagogue)

side effects:

- Nausea, vomiting,
- reduced pancreatic enzyme secretion,
- reduced myocardial contraction,
- Tachyphylaxis
- Erythema necrolyticum migrans

# GLUCAGON: WATER CREATES THE PROBLEM



- **Poor stability**
- **Poor solubility**



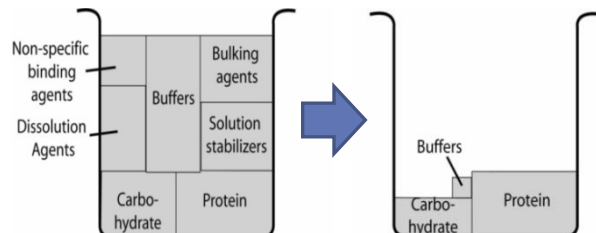
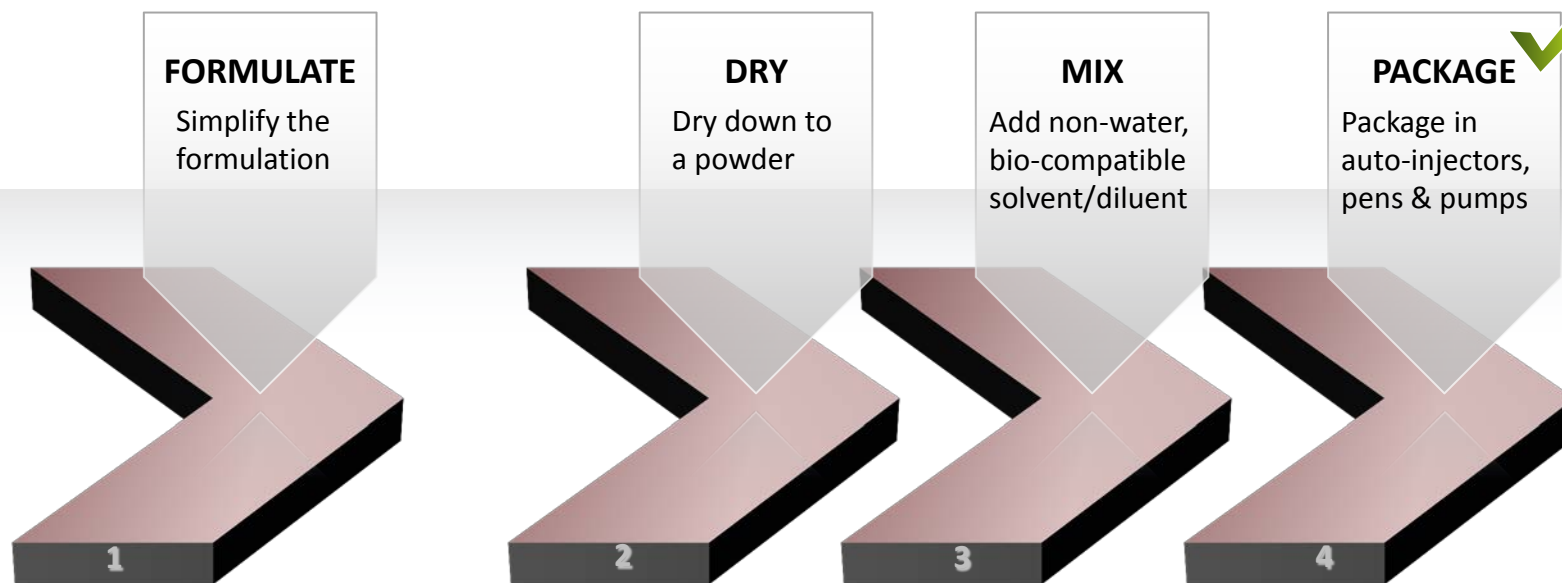
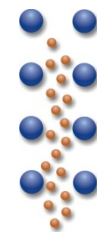
- **Complicated formulations**
- **Reconstitution/Refrigeration**
- **Large volumes, painful**



- **Poor products**
- **Poor access**
- **Poor compliance**



# SOLUTION – REPLACE THE WATER!



## Simplifying the formulation

Can eliminate many ingredients often required in water-based formulations



## Co-formulation

Process allows two drugs to be combined in the same formulation in a way not before possible



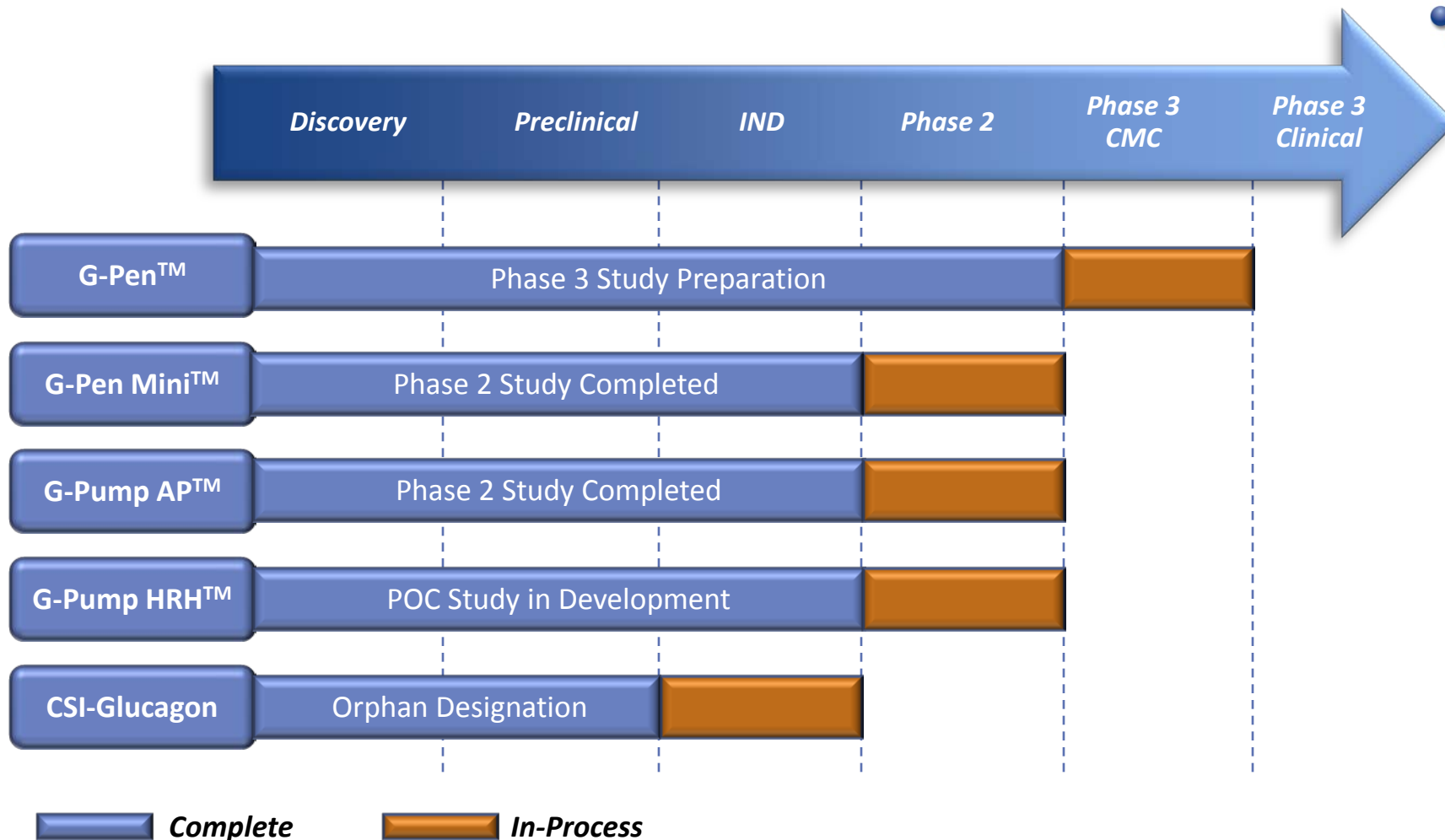
## Intellectual Property

Xeris has intellectual property at each step of formulation

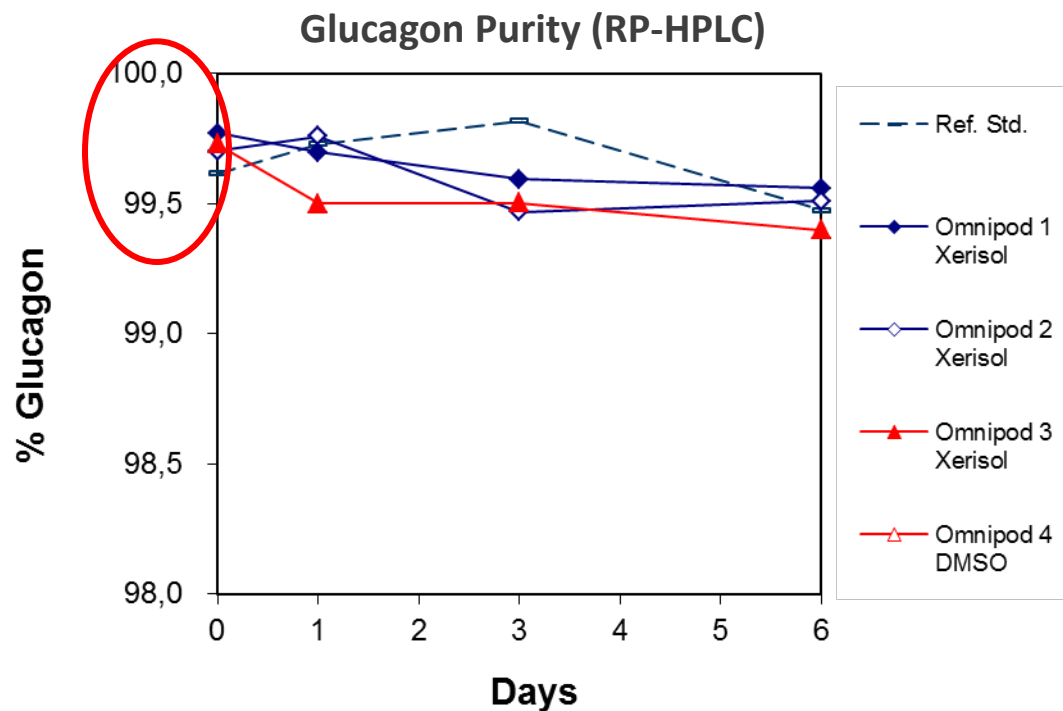
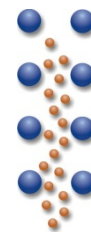
# GLUCAGON PRODUCTS IN DEVELOPMENT



# GLUCAGON PRODUCTS DEVELOPMENT STATUS



# EXCELLENT STABILITY IN OMNIPOD® INFUSION PUMPS AT 37° C



## Study Highlights

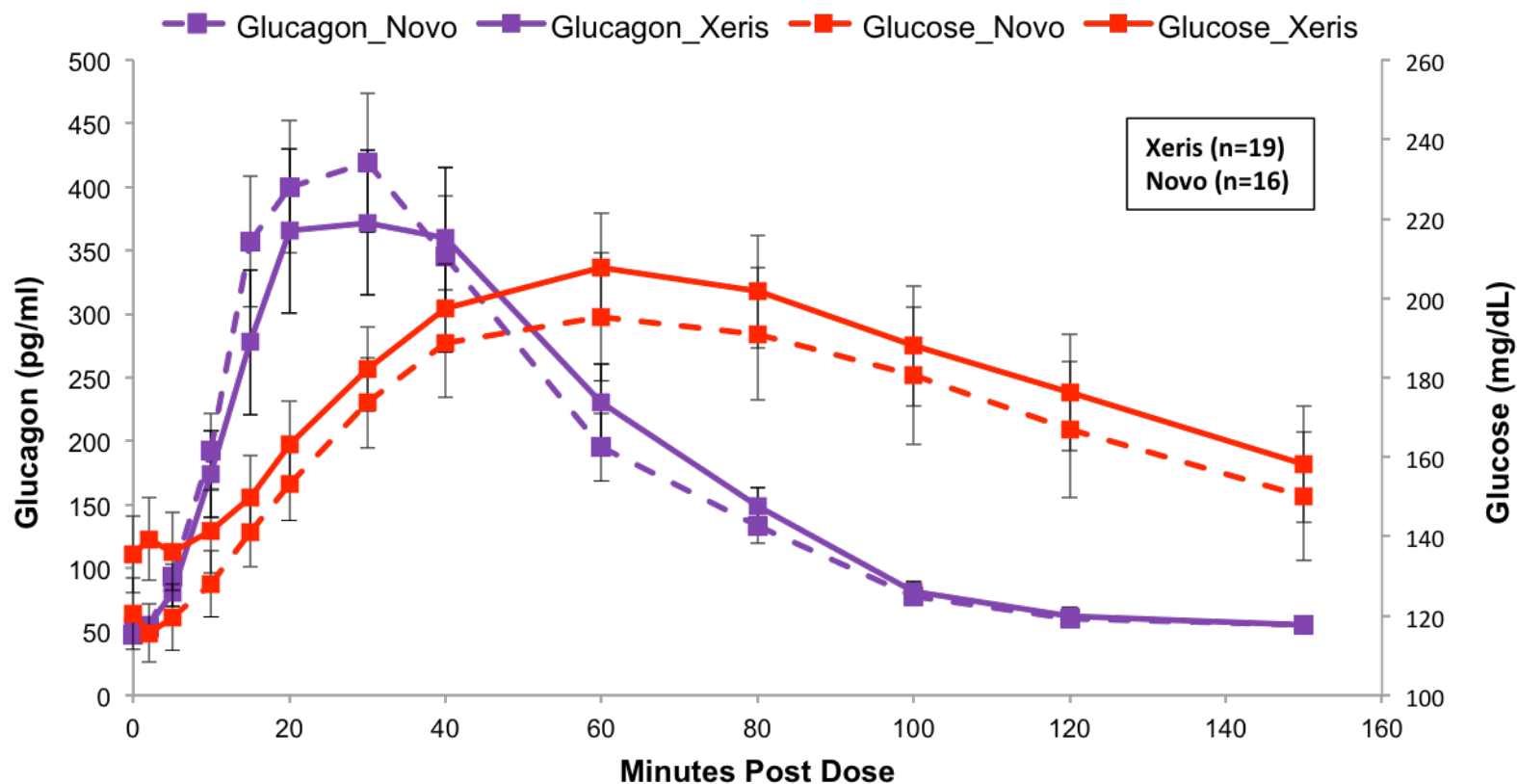
- XeriSol™ Glucagon remained clear and free of particulates over 6 days inside the OmniPod® stored at 37°C
- No significant abnormalities observed in UV spectrum from 350 – 650 nm
- RP-HPLC and SE-HPLC showed high glucagon purity maintained over 6 days inside the OmniPod® stored at 37°C
- Minor and insignificant leachables detected



# XERISOL GLUCAGON IS EQUALLY EFFECTIVE AS NOVO GLUCAGEN® WHEN DELIVERED FROM AN OMNIPOD® PUMP



Mean ( $\pm$  SEM) Plasma Glucose and Glucagon Concentrations after a Single Dose of Xeris or Novo Glucagon (2.0  $\mu\text{g}/\text{kg}$ ,  $\sim 150 \mu\text{g}$ )



**Xeris glucagon was stored for 5 months as a liquid, Novo GlucaGen® reconstituted immediately prior to use!!**



# GLUCAGON INFUSION IS STANDARD OF CARE IN HOSPITAL

## Cook Children's Medical Center - glucagon experience

»10 patients using current

»7 patients treated with glucagon during stabilization pre-surgery –  
(4 focal, 3 diffuse)

	Mean	Range
Birth weight (Kg)	4.3	3.1 -5.3
Age at start of glucagon(days)	21	3 - 45
Dose of glucagon (mcg/kg/hr)	10	7.9 – 13
Max GIR pre glucagon(mg/kg/min)	23	14 – 41
Min GIR on glucagon(mg/kg/min)	7.2	1.8 – 8
Duration of glucagon(days)	9.4	4 - 15

~75% reduction in GIR

### »Complications

- 5 of 8 PICC lines became blocked and needed replacement (1.9F PICC lines)
- Hypoglycemia occurred in each patient with a blocked line**

»2 patients arrived on glucagon; weaned off for diagnosis (1 focal, 1 diffuse)

»1 patient with Transient Perinatal Stress HI treated for 74 days due to complex medical problems weaned to 1.4mcg/kg/hr and maintained euglycemia on a 4.1mg/kg/min GIR



*Similar experience in other HI centers globally*



## Mohnike et al. 2008 Retrospective Study

	No operation			Glucagon after operation		Preoperative glucagon			
Patient	1	2	3	4	5	6	Tec 1	Tec 2	Tec 3
Gender	F	F	M	F	M	M	M	F	F
Histologic type; age at pancreatic surgery	No surgery	No surgery	No surgery	Diffuse 3 weeks	Diffuse, repeated pancreatic operations at age 33 and 88 days, 2.5 years	Diffuse	Focal 4 months	Diffuse 5 months	Focal 6.5 months
Mutation in ABCC8 (SUR1)	Not tested	Not tested	R1437Q paternal allele only	1672-9T>A/ 2698-2A>G	DelF 1388/3992-9 G>A	4481 G>A paternal allele only	One allele D1471N	50T>C/ 2394-1G>A	Not tested
Gestation age, weeks	40	Full term	40	37	Information not available	38	40	40	30
Birth weight, g	4,280	Information not available	3,110	3,820	3,544	3,955	3,600	4,800	1,870
Age of initial hypoglycemia, h	36	Seizures at 2 months of age	24	4	72	Birth	24	6	18
Presenting blood glucose, mmol/l	1.1	1.5	1.3	0.9	1.1	1.3	0.5	0.8	0.8
Insulin at hypoglycemia, mU/l	26.0	8.8	5.6	218.0	Information not available	50.0	19.0	419.0	14.5
Glucose infusion rate, mg/kg/min	16.0	7.0	20.0	14.0	Information not available	14.0	20.0	26.0	14.0
Maximum dose of octreotide, µg/kg/day	15	10	15	None	20	8	35	10	30
Age at start; maximum dose of s.c. glucagon, mg/kg/day	46 days; 0.026	5.5 months; 0.24	165 days; 0.8	120 days; 0.4	0.1	43 days; 0.41	27 days; 0.25	42 days; 0.26	112 days; 0.46
Discharge from hospital with glucagon	8 weeks	Transferred to local hospital on combination therapy and then home	25 weeks	10 weeks	3 months	No	8 weeks	No	No
Blood glucose <2.6 mmol/l during s.c. glucagon	None	None	None	None		Information not available	<3 times/ month	5 times/ month	None
Duration of glucagon treatment	4 years	>4 months	6 weeks	1.3 years	2 years	10 days	2.5 months	3.5 months	Days
Age at last presentation	5 years	9.5 months	8 months	1.5 years	10 years	6.5 months	7 years	6 years	2 years
Erythema necrolyticum	No	No	No	No	No	No	No	Yes	Yes

Tec = Glucagon-Technosphere™.

# THE PROMISE OF SC GLUCAGON AS LONG-TERM TREATMENT FOR CHI



## Mohnike et al. 2008 Retrospective Study

- » SC glucagon continued for 1-4 years in 3 of 6 children without further symptomatic hypoglycemia, convulsions or unconsciousness
- » Central glucose infusions significantly reduced or eliminated in all 9 children.



# THE PROMISE OF SC GLUCAGON AS LONG-TERM TREATMENT FOR CHI

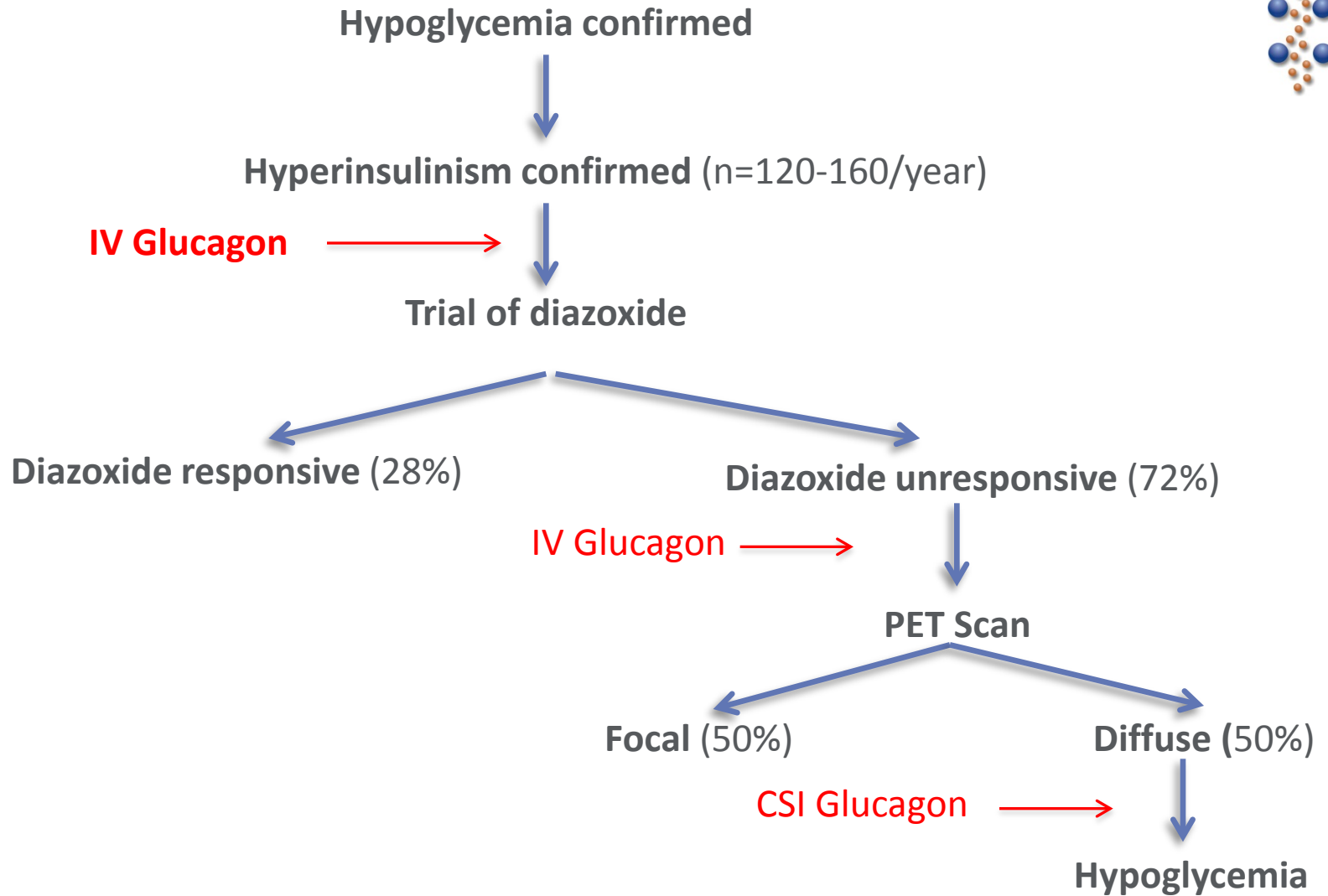


## Mohnike et al. 2008 Retrospective Study

- » Glucagon treatment initiated to manage recurrent hypoglycemia after subtotal pancreatectomy in 2 of 9 children;
- » Pancreatectomy or subsequent resurgeries avoided in 5 of the 9 children
- » Octreotide was reduced to 8-15  $\mu\text{g/kg/day}$  – considerably lower than if it were given alone, without glucagon (15-60  $\mu\text{g/kg/day}$ )



# CURRENT OFF-LABEL USE OF GLUCAGON



# PROGRAM SUMMARY



- » Orphan Product Designation received from FDA and EMA
- » \$2M NIH-NIDDK grant received
  - Collaboration with Drs. Thornton (Cook Children's) and DeLeon (CHOP)
  - Funds juvenile toxicology study
  - Funds short-term clinical trial in US centers
- » Significant leverage from other glucagon programs
  - Non-clinical chronic toxicology program
- » Pre-IND interaction with FDA
  - Filing IND in October 2015
- » Short-term POC clinical trial to start in 1Q16



***XERISOL GLUCAGON FOR CONGENITAL  
HYPERINSULINISM***

September 2015



# PRESENTATION OVERVIEW



- » XeriSol Technology Overview
- » Xeris Glucagon Programs
- » Current Off-Label Use of Glucagon
- » Continuous Subcutaneous Infusion (CSI)  
Glucagon for Treatment of CH
- » CSI Clinical Development Plans